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**(54) PRODUCTION OF NAPPED GOODS**

**(57) Abstract:**

**PURPOSE:** To obtain a napped goods having high quality by knitting and weaving a cut pile fabric using a covering yarn made by winding around a crimped fiber bundle for down with a continuous long fiber for bristle, successively untwisting wound twisting and bringing the tip of the bristle to be fine.

**CONSTITUTION:** This production of napped goods is to obtain a covering yarn by using a crimped fiber bundle for dawn added with crimping by applying Ban-Lon

processing to a polyethylene terephthalate, etc., and having 0.1-5.0 single yarn denier as a core component, winding and covering around the said fiber bundle with a continuous long fiber for bristle having 20-70 single yarn denier and heat setting the covered yarn, successively prepare a cut pile fabric by knitting and weaving by using the covering yarn as a pile yarn, then form a bristle/dawn double layer structure body by untwisting wound twisting of the pile fabric and bring the tip of the bristle to be fine.

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